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**Subland twist drills with Morse taper  
shanks for holes prior to tapping screw  
threads**

*Forets étagés à queue cône Morse pour avant-trous de taraudage*

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## Foreword

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ISO 3438 was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 2, *High speed steel cutting tools and their attachments*.

This second edition cancels and replaces the first edition (ISO 3438:1975), which has been technically revised, in particular in order to align with ISO 273:1979.